

# CARDINAL RULES

## LIFE SAVING RULES



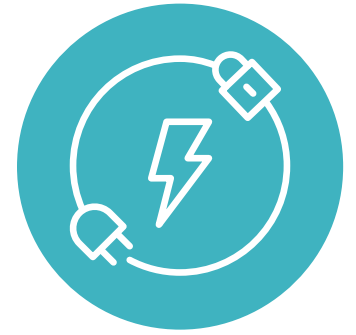
**FALL  
PROTECTION**



**LINE  
OF FIRE**



**DRIVING**



**ENERGY  
CONTROL**



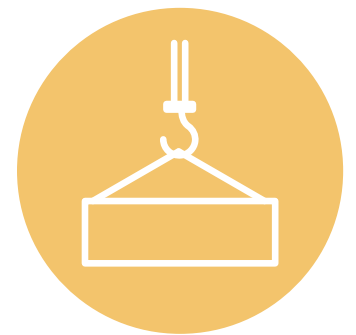
**MACHINE  
GUARDING**



**CONFINED  
SPACE**



**HAZARDOUS  
SUBSTANCES**



**SUSPENDED  
LOADS**

# SAFETY FUNDAMENTALS

## LIFE SAVING TOOLS



**TWO  
MINUTES FOR  
MY SAFETY**



**STOP WORK  
AUTHORITY**



**STANDARD  
OPERATING  
PROCEDURES**



**PERSONAL  
PROTECTIVE  
EQUIPMENT**